



## REFERENCE GUIDE FOR PLACING ORDERS FOR SERILOR® SQUEEGEES

(Order Check-List)

FIMOR offers various ranges of serilor® screen printing squeegees: serilor®HR, serilor®SR, serilor®CERAM, serilor®AS, serilor®CD, serilor®D, serilor®LC in a wide variety of combinations such as width, thickness, shore hardness, profile, color, number of layers...

This document is designed to help our customers better understand our Minimum Ordering Quantities per item.

It provides detailed specifications:

- Regarding quantity per individual reference of serilor® squeegee,
- Regarding tolerances on sizes, hardness...

### LIST OF STANDARD SERILOR® SQUEEGEES

Below references are our most commonly sold items. They do not require MOQs and can be bought individually (Minimum invoicing amount still applies).

There is no permanent inventory of all items and standard manufacturing lead times apply.

### PROFILES:



STANDARDS	PROFILES	serilor® SR1	serilor® HR1	serilor® LC1
3660 x 20 x 5 mm	P0	75sh/green	75sh / white	
3660 x 25 x 5 mm	P0	65 sh/red - 75sh/green - 85sh/blue - 80sh/natural	75sh - 85sh/ white	
3500 x 25 x 5 mm	P1/P2/P3/P5/P6	75sh/green - 85sh/blue	75sh - 85sh/ white	
3660 x 35 x 7 mm	P0	65sh/red - 75sh/green - 85sh/blue	65sh -75sh - 85sh/ white	
3660 x 40 x 8 mm	P0	65sh/red - 75sh/green - 85sh/blue	65sh -75sh/ white	
3660 x 50 x 9 mm	P0	65sh/red - 70sh/natural - 75sh/green 80sh/natural - 85sh/blue	65sh - 75sh - 80sh - 85sh/ white	
3660 x 50 x 9,2 mm	P0			60sh/orange - 70sh/yellow - 80sh/pink
3660 x 50 x 9,5 mm	P0	65sh/red - 75sh/green - 85sh/blue	65sh -75sh - 85sh/ white	
3660 x 50 x 10 mm	P0	65sh/red - 75sh/green - 85sh/blue	65sh -75sh/ white	
		serilor® SR3	serilor® HR3	serilor® LC3
3660 x 25 x 5 mm	P0	75/90/75sh	75/90/75sh	
3660 x 35 x 7 mm	P0	75/90/75sh	75/90/75sh	
3660 x 50 x 9 mm	P0	65/90/65sh - 75/90/75sh	65/90/65sh - 75/90/75sh	
3660 x 50 x 9,2 mm	P0			55/90/55sh - 70/90/70sh
3660 x 50 x 9,5 mm	P0	65/90/65sh - 75/90/75sh	65/90/65sh - 75/90/75sh	
3660 x 50 x 10 mm	P0	75/90/75sh	65/90/65sh - 75/90/75sh	
		serilor® HR5		
3660 x 50 x 9 mm	P0		75/85/65/85/75sh - 75/95/55/95/75sh	
3660 x 50 x 9,5 mm	P0		75/95/55/95/75 sh	

### MINIMUM QUANTITY FOR NON-STANDARD REFERENCES

The width of any given squeegee is our basis to determine minimum order quantity for a non-standard reference. All our squeegees are cut from centrifuged sheets which dimensions are 3660mm x 500mm .

WIDTH	P0 PROFILE	OTHER PROFILES P1-P2-P3-P4-P5-P6
20 mm	24 rolls	24 rolls
25 mm	19 rolls (P0 / P1 / P3 / P5)	18 rolls (P2 / P5OP / P6)
27 mm	18 rolls	
30 mm	16 rolls	15 rolls
35 mm	14 rolls	13 rolls
40 mm	12 rolls	11 rolls
45 mm	11 rolls	
50 mm	10 rolls	9 rolls
55 mm	9 rolls	
60 mm	8 rolls	
63,5 mm	7 rolls	
75 mm	6 rolls	

1 roll = 3660 mm in P0 profile - 3500 mm in other profiles

For any other lengths, please contact us.

### REMINDER : SPECIFICATIONS/TOLERANCES

**IMPORTANT :** New tolerances on quantity for non-standard squeegees delivered per line of ordered item = +0/-20%

	SPECIFICATIONS	TOLERANCES
<b>Length</b>	3660mm /12 Ft	≥ 3640mm
<b>Width</b>	9.5mm (3/8") to 35mm (1-3/8")	± 1.0mm < 50mm
	35mm (1-3/8") to 100mm (4")	+1 /-2mm ≥ 50mm
<b>Thickness</b>	4-12mm	+0.4mm / -0.4mm
<b>Hardness</b>	60 to 90 shA	± 3 shA (see nominal hardness range)